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# Proper cooking, storage yield safe seafood

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By Michael Jahncke, Ph.D. and Helen Crocker

## Thermal treatments inactivate pathogens in salmon, shrimp



Microbial food safety risks can be reduced by good sanitation during processing and storage, and proper cooking of the final products.

As the United States continues to consume increasing volumes of seafood, the country is entering a new era in which dwindling natural fisheries resources are forcing regulatory agencies to develop a more holistic approach to seafood safety and natural marine resource issues. Aquaculture species now contribute approximately 15-20 percent of the U.S. seafood supply.

Although the United States has one of the safest food supplies in the world, the Centers for Disease Control (CDC) estimates that as many as 76 million people in the U.S. are stricken with food-borne illnesses from all foods each year, of which 300,000 are hospitalized and 5,000 die. Food safety must therefore be an integral part of the farm-to-table food continuum. Microbial food safety risks can be reduced by good sanitation during processing and storage, and proper cooking of the final products.

According to the CDC, the most commonly reported proliferation factor of pathogens in food is allowing foods to remain at room or warm outdoor temperature for several hours. Insufficient cooking and the public's preference for more raw-like products can also lead to problems.

In addition, it is possible to produce food that appears to be cooked but has not reached lethality temperatures for the destruction of pathogens. This can be prevented if manufacturers provide consumers with recommended internal cooked product temperatures along with understandable cooking instructions.

## Salmonella in seafood

The CDC summary of outbreaks of food-borne illness associated with seafood from 1998 to 2004 in Table 1 shows that *Salmonella* was the leading cause of bacterial-associated outbreaks and cases in non-molluscan seafood. It accounted for 10 outbreaks and 224 cases of food-borne illness associated with crustaceans, 14 outbreaks and 852 cases for finfish, and two outbreaks and 13 cases in molluscan shellfish. Contamination of seafood with *Salmonella* is usually associated with fecal contamination of harvest sites, but is also associated with cross contamination by food handlers and consumers, and undercooking of food products.

## Jahncke, Outbreaks and cases of food-borne illness, Table 1

Etiological Agent	Outbreaks (Total Cases) Crustaceans	Outbreaks (Total Cases) Finfish	Outbreaks (Total Cases) Molluscan Shellfish
<i>Anisakis simplex</i>	–	1 (14)	–
<i>Bacillus cereus</i>	1 (118)	1 (3)	–
<i>Campylobacter jejuni</i>	–	2 (140)	1 (2)
<i>Clostridium botulinum</i>	–	3 (8)	–
<i>Clostridium perfringens</i>	1 (204)	–	–
<i>Cyclospora cayetanensis</i>	–	1 (56)	–
<i>Escherichia coli</i>	1 (12)	1 (41)	–
<i>Plesiomonas shigelloides</i>	–	1 (5)	–
<i>Salmonella</i>	10 (214)	14 (852)	2 (13)
<i>Shigella sonnei</i>	1 (2)	1 (47)	2 (6)
<i>Staphylococcus aureus</i>	–	1 (3)	–
<i>Vibrio cholerae</i>	1 (6)	–	3 (8)
<i>Vibrio fluvialis</i>	–	–	1 (2)
<i>Vibrio parahaemolyticus</i>	9 (142)	–	13 (507)

Multiple bacteria	3 (38)	1 (2)	–
Noroviruses	7 (294)	13 (668)	17 (429)
Hepatitis A virus	2 (14)	1 (4)	–
Total known	36 (1,044)	41 (1,843)	39 (967)
Unknown	119 (921)	207 (1,287)	108 (661)
Total	155 (1,965)	248 (3,130)	147 (1,628)

Table 1. Outbreaks and cases of food-borne illness associated with seafood reported to Centers for Disease Control, 1998-2004. Source: NACMCF, 2008.

*Salmonella* has been isolated at three U.S. coastlines at a prevalence rate of 7.4 percent. Danielle Brands and co-authors reported in 2005 that *S. enterica* serovar Newport, a human pathogen, comprised over 75 percent of the isolates. In 1998, a study conducted by the U.S. Food and Drug Administration (FDA) confirmed that farmed seafood was more likely to contain *Salmonella* than wild-caught seafood.

In this study, 124 samples of aquaculture seafood and 240 samples of wild-caught seafood were collected at the retail level and analyzed for the presence of *Salmonella*. Both imported and domestic seafood were sampled. Slightly over 6 percent of the aquaculture seafood contained *Salmonella*, while less than 1 percent of the wild-caught seafood had it.

As explained by Maxine Heinitz and co-authors in the May 2000 *Journal of Food Protection*, from 1990 to 1998, FDA collected and tested 11,312 imported and 768 domestic seafood samples for the presence of *Salmonella*, with nearly 10 percent of imported raw seafood and 1.3 percent of domestic raw seafood found positive for *Salmonella*. Three common *Salmonella* serotypes found on imported seafood were *Salmonella* Enteritidis, *Salmonella* Newport and *Salmonella* Typhimurium. Others included *Salmonella* Weltevreden, *Salmonella* Senftenberg, *Salmonella* Lexington and *Salmonella* Paratyphi-B.



Unlike factory cooking methods, consumers tend to determine “doneness” by subjective measures.

## Safe cooking parameters

To address food-borne illnesses associated with seafood, the National Advisory Committee on Microbiological Criteria for Foods (NACMCF) developed a document entitled “Determining Cooking Parameters for Safe Seafood for Consumers” in 2008. Conclusions of the NACMCF document included:

- There is a lack of thermal inactivation data for relevant pathogens in seafood products due, at least in part, to the wide variety of products available and the many methods of cooking applied to the products.
- Additional studies are needed to establish appropriate consumer-based time/temperature cooking parameters to ensure safety and maintain the sensory quality of seafood products.
- Cooking processes should be based on time and temperature parameters dependent on the thermal inactivation kinetics of the pathogens, heat transfer properties of the product and levels to which the pathogens must be destroyed.

Consumers, retailers and restaurants use numerous cooking methods to prepare seafoods. Yet cookbooks and other commercial resources offer cooking advice that provides primarily subjective measures for determining if seafood is properly cooked. The advice focuses mainly on quality aspects. Fish are “done” when the flesh becomes opaque, flakes and easily separates from the bones. For crustaceans, the meat becomes opaque and the shell color changes. For molluscan shellfish, the shells open. Such subjective measures of “doneness” are not science-based and may not yield safe products.

The report also stated that further guidance to consumers on how to properly cook seafood products to ensure safety and optimize quality is needed. Although FDA’s 2005 U.S. Food Code recommends minimum internal cooking temperatures for intact fish of 63 degrees-C or above for 15 seconds, for comminuted fish 68 degrees-C or above for



15 seconds and 74 degrees-C or above for 15 seconds for stuffed fishery products, these recommendations are not based on empirical studies conducted on seafood products.

## Thermal inactivation, physical characteristics

To address the issues identified in the NACMCF document and the lack of specific data for seafood products, researchers at Virginia Tech are conducting work on the thermal inactivation of *Salmonella* in a variety of seafood products and applying mathematical models to determine decimal reduction (D) values and Z values.

A D value is the measure of heat resistance of a microorganism. It is defined as the time in minutes at a given temperature required to destroy 1 log cycle (90 percent) of the target microorganism. A Z value reflects the temperature dependence of the microorganism – the number of degrees needed to change a D value by a factor of 10. Small Z values indicate microorganisms are less heat-tolerant, while larger Z values indicate more heat tolerance.

In studies supported by funding from the National Fisheries Institute Fisheries Scholarship Fund and Virginia Sea Grant, Virginia Tech is also conducting research on consumer cooking methods to determine physical characteristics (firmness, cohesiveness, color, expressible moisture, soluble proteins, etc.) for seafood products using popular consumer cooking methods. In addition, researchers are measuring the physical characteristics relative to common culinary descriptors.

## *Salmonella* inactivation studies

Thermal inactivation experiments have been conducted by the author using a mixture of *Salmonella* species inoculated into raw, homogenized farmed Atlantic salmon and white shrimp. The results of the thermal inactivation studies are shown in Figs. 1, 2 and 3.

Fig. 1 shows the thermal inactivation curve in minutes for *Salmonella* inoculated in salmon and then heated at 60 degrees-C. Fig. 2 shows the thermal inactivation curves for *Salmonella* inoculated in salmon and heated. Fig. 3 shows the thermal inactivation curves for *Salmonella* inoculated in shrimp and heated to several temperatures.

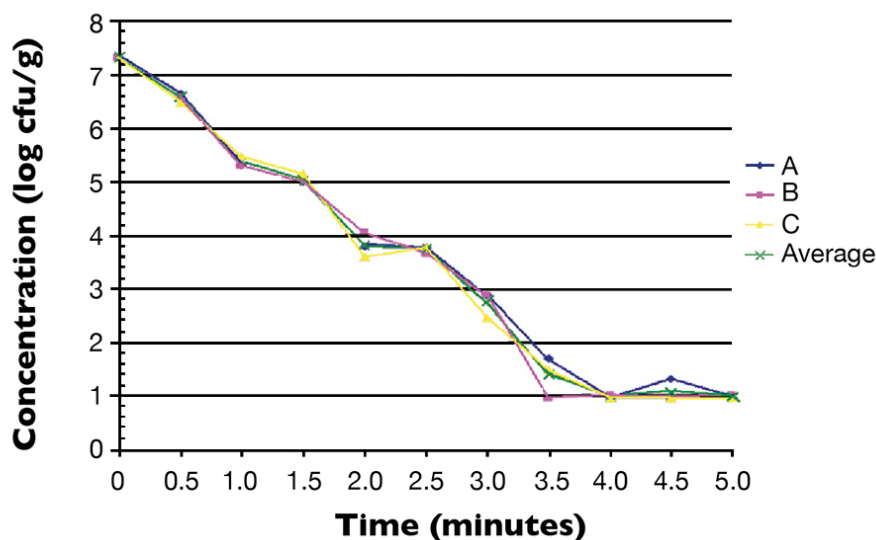


Fig. 1: Thermal inactivation curve at 60 degrees-C for *Salmonella* in Atlantic salmon.

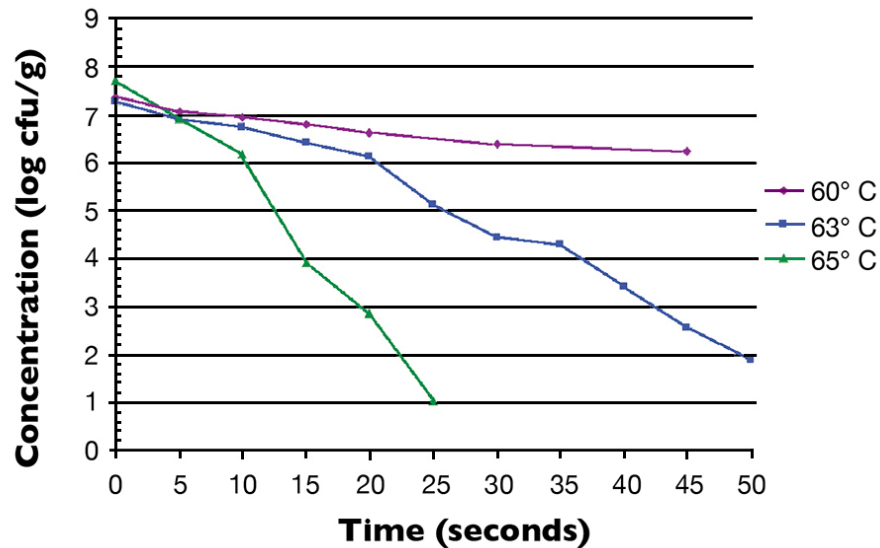


Fig. 2: Thermal inactivation curves for *Salmonella* in heated salmon.

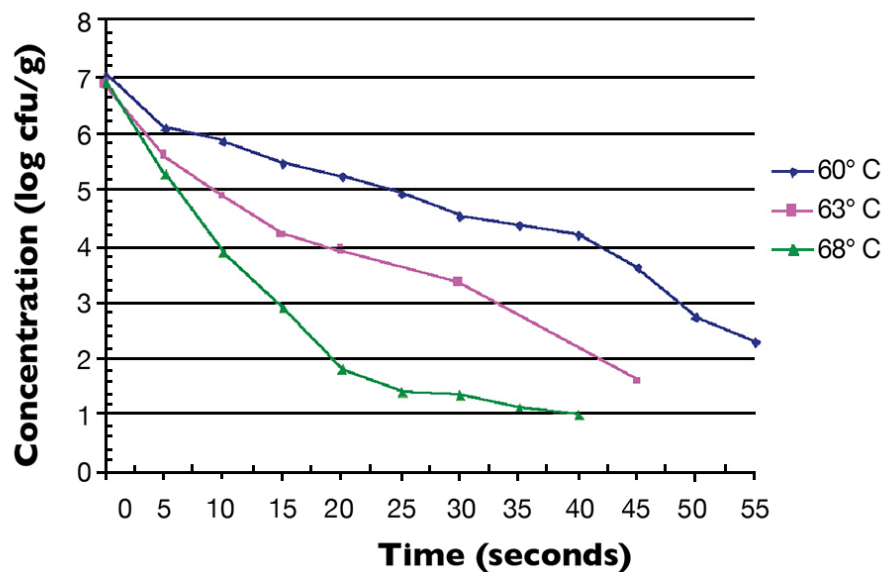


Fig. 3: Thermal inactivation curves for *Salmonella* in heated shrimp.

The results indicated D values for *Salmonella* in salmon of 38.0 seconds at 60 degrees-C, 9.0 seconds at 63 degrees and 3.6 seconds at 65 degrees-C. The Z value was 4.9 degrees-C. The calculated D values for *Salmonella* in shrimp were 15.0 seconds at 60 degrees-C, 7.8 seconds at 63 degrees-C and 3.2 seconds at 68 degrees-C, with a Z value of 12 degrees-C.

The calculated Z value for shrimp in these studies was higher than the Z values for *Salmonella* in other food products. Unlike the salmon, the shrimp were not able to be homogenized into a smooth paste. There were membrane components and a more lumpy consistency to the homogenate, which may have provided some thermal protection to the inoculated *Salmonella*.

A similar study by Merrill McPhearson and Sabrina Zywno also showed higher Z values for inoculated *Salmonella* in shrimp. They calculated a Z value of 11 degrees C and D values of 41 seconds at 60 degrees-C, 37 seconds at 61.4 degrees and 23 seconds at 62.8 degrees-C for *S. enterica* Serotype Weltevreden inoculated into brown shrimp

(*Penaeus aztecus*). *S. Weltevreden* has also been shown to be a more heat-resistant *Salmonella* serotype.

## Future research

Future research will include additional thermal inactivation studies using other *Salmonella* serotypes and seafood products. In addition, seafood products will be prepared by different cooking methods, and then the visual characterization and intensity of products at endpoints will be assessed by a trained panel using descriptive culinary terminology with the Sensory Information Management System. Color changes will be measured using a tristimulus colorimeter, while firmness, cohesiveness and expressible moisture changes will be measured using a texture analyzer.

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## Authors

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### MICHAEL JAHNCKE, PH.D.

Professor, Director  
Virginia Seafood Agricultural Research and Extension Center  
102 South King Street  
Hampton, Virginia 23669 USA

[mjahncke@vt.edu](mailto:mjahncke@vt.edu) (<mailto:mjahncke@vt.edu>)



### HELEN CROCKER

Research Microbiologist  
Virginia Seafood Agricultural Research and Extension Center  
102 South King Street  
Hampton, Virginia 23669 USA

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